

DART AEROSPACE LTD		Work Order:	
Description: Aft Outboard Beam		Part Number:	D4895-7
Inspection Dwg: D4895 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

	Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
CNC Milling	32.55	+/-0.030					
	R1.50	+/-0.030					
	R0.38	+/-0.030					
	4.63	+/-0.030					
	5.75	+/-0.030					
	0.250	+/-0.010					
	0.150	+/-0.010					
	3.00	+/-0.030					
	R0.43	+/-0.030					
	0.200	+/-0.010					
	0.750	+/-0.010					
	Ø0.425	+0.000/-0.002					
	6.97	+/-0.030					
	0.93	+/-0.030					
	0.85	+/-0.030					
	1.00	+/-0.030					
	R0.13	+/-0.030					
	0.150	+/-0.010					
	Ø0.377	+0.006/-0.001					
	3.00	+/-0.030					
	1.15	+/-0.030					
	Ø1.00	+/-0.030					
	2.300	+/-0.005					
	0.60	+/-0.030					
	0.80	+/-0.030					
	3.600	+/-0.005					
	1.800	+/-0.005					
	1.75	+/-0.030					
	3.50	+/-0.030					
Manual Mill	0.25	+/-0.030					
	5.50	+/-0.030					
	12.000	+/-0.005					
	1.55	+/-0.030					
	Ø0.465 X 90°	+/-0.010 x 0.5°					
	R0.25	+/-0.030					
	0.500	+/-0.010					

Measured by:		Audited by:		Preliminary Approval:	
Date:		Date:		Date:	

Rev	Date	Change	Revised by	Approved
A	14.08.05	New Issue	KJ	